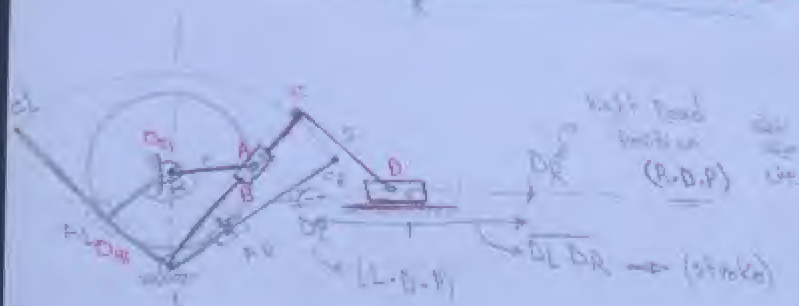


Quick-Return Mechanism (Q.R.M)

21/10/2015
 21/10/2015
 AMP
 M.Y
 10



$$\omega = \dot{\theta} \text{ rad/s} \quad \rightarrow \quad \text{angular velocity}$$

$$\omega \text{ rad/min} = \frac{180}{\pi} = 57.29$$

$$\left(\omega \rightarrow \frac{d\theta}{dt} \right) \left\{ \begin{array}{l} \text{degrees/s} \\ \text{radians/s} \end{array} \right\} \rightarrow (\text{rad/s}) = \text{rad s}^{-1} = \text{s}^{-1}$$

$$\left\{ \begin{array}{l} \text{Return stroke} \\ \text{displacement} \end{array} \right\} \rightarrow \alpha = \frac{d\omega}{dt} = \frac{\text{rad/s}^2}{\text{rad/s}} = \text{s}^{-2}$$

$$\left\{ \begin{array}{l} \text{cutting} \\ \text{work} \end{array} \right\} \rightarrow \omega_w @ \omega_c \rightarrow \frac{\theta}{T} = \frac{360^\circ - \alpha}{T_c}$$

$$\alpha T_c = \frac{360^\circ - \alpha}{\omega_c}$$

$$\left\{ \begin{array}{l} \text{Return} \\ \text{time} \end{array} \right\} \rightarrow T_r = \frac{\alpha}{\omega_r}$$

$$\left\{ \begin{array}{l} \text{Time} \\ \text{ratio} \end{array} \right\} \rightarrow \lambda = \frac{T_c}{T_r} = \frac{\frac{360^\circ - \alpha}{\omega_c}}{\frac{\alpha}{\omega_r}}$$

Angular velocity of driver \rightarrow Regular Motion

$n \rightarrow \text{const.}$
 $x-p-m$
 $\omega \rightarrow \text{const.}$

$$\omega_c = \omega_r$$

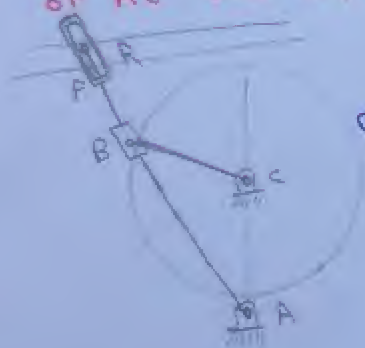
[6]

stroke: DRD_L

Mean velocity = w

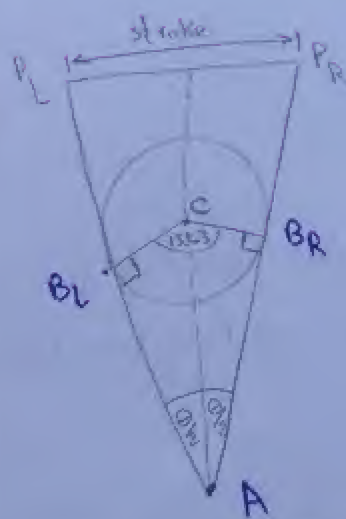
Driver link is fixed ← fixed link of fixed +
 (7) is called link of fixed +

Ex: 1 The shown figure shows the layout of a quick return mechanism of the oscillating link type, For a special purpose machine. The driving crank BC is (30mm) long and time ratio of the working stroke to the return stroke is to be 1.7. If the length of the working stroke of R is (120mm), Determine the dimensions of AC and AP .



Sol.

$$\lambda = 1.7 = \frac{360 - \alpha}{\alpha} \quad \Rightarrow \quad \alpha = 133.3^\circ$$



$$\theta = 360 - 180 - 133.3 = \dots$$

[C]

Ex: 2

The driving crank of quick return mechanism, show in Fig. runs at uniform speed of 300 rpm. Crank length is 7.5 cm, slotted lever length is 45 cm and the length of link 6 is 30 cm, Find:

- The extreme position of the tool box, the time ratio and the stroke length.
- The mean value of cutting speed.
- The values of the angular speed ω of slotted lever and the corresponding position.
- How to control the stroke of the tool box.
- The minimum length of the slot of lever.

Sol.

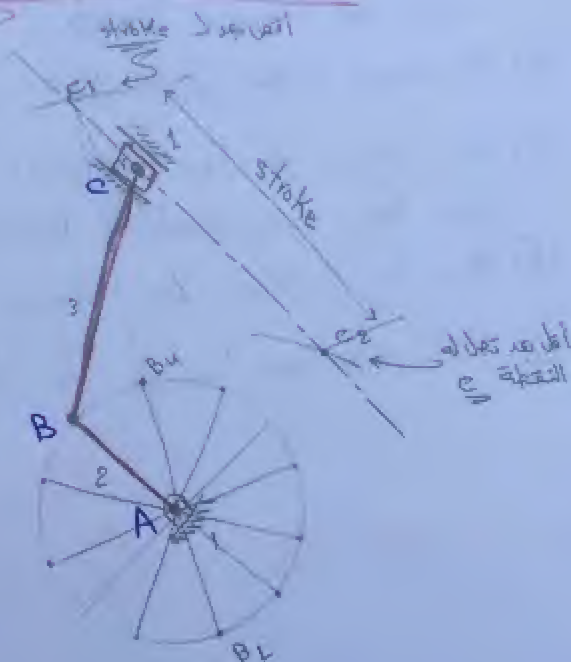
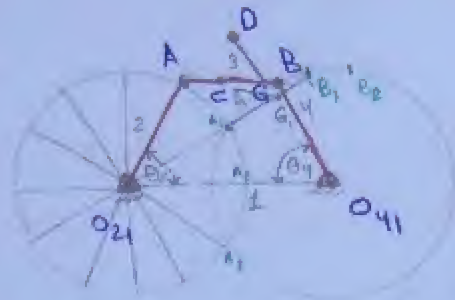
$$n = 300 \text{ rpm} \Rightarrow \omega = \frac{2\pi n}{60} = \frac{2\pi \times 300}{60} = \underline{\underline{10\pi}} \text{ rad/s}$$

Completed

d

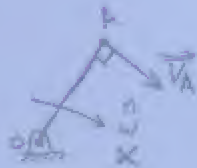
Motion Analysis :

Four Bar Mechanism-



Displacement Analysis :-

+ Velocity and Acceleration Analysis



translation
(E.A.)

linear motion

$$v = v_0 \pm at$$

$$s = v_0 t \pm \frac{1}{2} at^2$$

$$v_f^2 = v_0^2 \pm 2as$$

rotation
(G.A.)

angular motion

$$\omega = \omega_0 \pm \alpha t$$

$$\theta = \omega_0 t \pm \frac{1}{2} \alpha t^2$$

$$\omega_f^2 = \omega_0^2 \pm 2\alpha\theta$$

$$\vec{V}_A = \vec{V}_A = \vec{V}_{A_0} = \omega_A \times R = \omega_A \times OA$$

$$\omega_A = \omega_B = \omega_C$$

$$V = \omega \cdot R$$

$$\omega = \frac{2\pi N}{60}$$

absolute =

$$\vec{V}_A$$

Relative

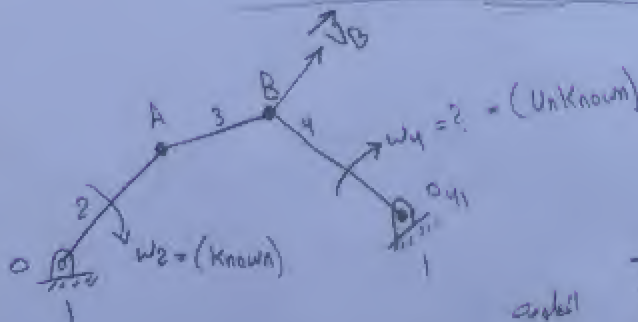
$$\vec{V}_{BA}$$



$$\vec{V}_B = \vec{V}_A + \vec{V}_{BA}$$

Direction (M+D)
(D)

Direction (D)



Velocities

Polygon
Diagram
chart
scheme

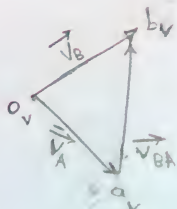
$$\vec{V}_A \quad \vec{V}_B \quad \vec{V}_{BA}$$

F

By scaling (scale) :-

1cm \equiv --- m/s

Example 1



From Fig $\vec{V}_B = b_v \omega_1 \rightarrow \text{scale}$

$$\vec{V}_{BA} = \omega_v b_v \neq \text{scale}$$

$$\omega_1 = \frac{\vec{V}_B}{\omega_1 B}$$

$$\omega_3 = \frac{\vec{V}_{BA}}{AB}$$

$$\omega = \frac{2\pi n}{60} \rightarrow n = \frac{60\omega}{2\pi} = \frac{30\omega}{\pi}$$

$$\vec{V}_B = \vec{V}_A + \vec{V}_{BA}$$

$$\vec{V}_A = \omega_2 + \omega_{2A} \left(\begin{matrix} \text{M} // \\ \text{D} \perp \text{O}_2 A \end{matrix} \right)$$

direction of A is same as direction of rotation

$$\vec{V}_B = (\text{Direction only})$$

$$\vec{V}_{BA} = (\text{Direction only})$$

* slider-crank mechanism (s.c.m)

suitable scale. 1cm \equiv --- cm/s



AB — Direction of M.
BC — Direction of M.

Sol:

$$\vec{V}_B = \omega_2 \times AB \text{ cm/s}$$

$$\vec{V}_C = \vec{V}_B + \vec{V}_{CB}$$

$$\vec{V}_C = \omega_3 \times AC \text{ cm/s}$$

$$\omega_3 = \frac{\vec{V}_C}{AC}$$

$$\vec{V}_{CB} = b_v \omega_3 \text{ cm/s}$$

$$\omega_3 = \omega_3 \times BC$$